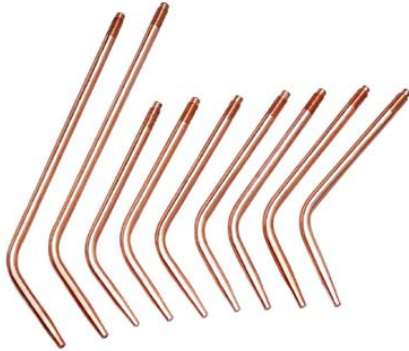


# Welding Nozzles – British & Victor® style

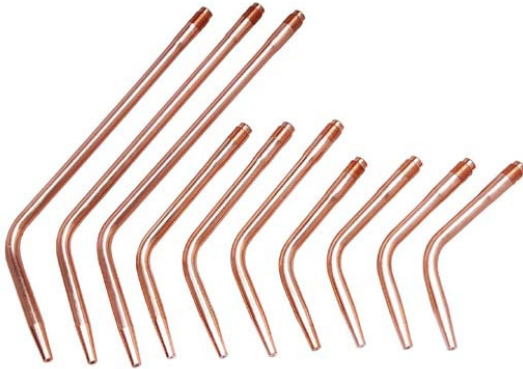
## British Light Weight



Item No.	Drill Sizes (mm)	Gas	Size
NZ-W-BH-LG-01	0.6	Acetylene	#1
NZ-W-BH-LG-02	0.8	Acetylene	#2
NZ-W-BH-LG-03	0.9	Acetylene	#3
NZ-W-BH-LG-05	1.0	Acetylene	#5
NZ-W-BH-LG-07	1.2	Acetylene	#7
NZ-W-BH-LG-10	1.3	Acetylene	#10
NZ-W-BH-LG-13	1.5	Acetylene	#13
NZ-W-BH-LG-18	1.8	Acetylene	#18
NZ-W-BH-LG-25	2.1	Acetylene	#25

-These nozzles are less bulky than the “Swaged” series and preferred by many users as the torch and nozzle combination is light and easy to manipulate.

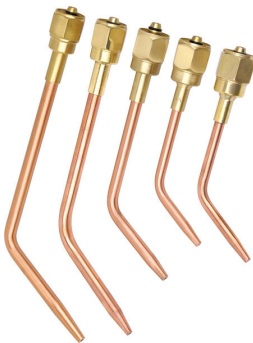
## British Swaged



Item No.	Drill Sizes (mm)	Gas	Size
NZ-W-BH-SG-01	0.6	Acetylene	#1
NZ-W-BH-SG-02	0.8	Acetylene	#2
NZ-W-BH-SG-03	0.9	Acetylene	#3
NZ-W-BH-SG-05	1.0	Acetylene	#5
NZ-W-BH-SG-07	1.2	Acetylene	#7
NZ-W-BH-SG-10	1.3	Acetylene	#10
NZ-W-BH-SG-13	1.5	Acetylene	#13
NZ-W-BH-SG-18	1.8	Acetylene	#18
NZ-W-BH-SG-25	2.1	Acetylene	#25
NZ-W-BH-SG-35	2.6	Acetylene	#35
NZ-W-BH-SG-45	3.0	Acetylene	#45
-	N/A	Acetylene	#90

-Single flame point welding nozzle for use with oxy/acetylene. Fusion weld mild steels and stainless steels (with correct rods and flux) plus many other materials.

## Victor W Heavy Duty & W-1 Medium Duty



Item No.	Item No.	Size	Drill Size (mm)	Thickness	Oxygen Pressure (PSIG)	Acetylene Pressure (PSIG)	Acetylene Flow (SCFH)
NZ-W-VIC-W-00	NZ-W-VIC-W-1-00	#00	0.7	3/64"	3/5	3/5	1.5/3
NZ-W-VIC-W-0	NZ-W-VIC-W-1-0	#0	0.9	5/64"	3/5	3/5	2/4
NZ-W-VIC-W-01	NZ-W-VIC-W-1-01	#1	1.0	3/32"	3/5	3/5	3/6
NZ-W-VIC-W-02	NZ-W-VIC-W-1-02	#2	1.2	1/8"	3/5	3/5	5/10
NZ-W-VIC-W-03	NZ-W-VIC-W-1-03	#3	1.5	3/16"	4/7	3/6	8/18
NZ-W-VIC-W-04	NZ-W-VIC-W-1-04	#4	1.85	1/4"	5/10	4/7	10/25
NZ-W-VIC-W-05	NZ-W-VIC-W-1-05	#5	2.3	1/2"	6/12	5/8	15/35
NZ-W-VIC-W-06	-	#6	2.7	3/4"	7/14	6/9	25/45

NOTE: Oxygen consumption (SCFH) is 1.1 times the acetylene under neutral flame conditions

-These general purpose welding nozzles are excellent for welding and pre-heating using oxygen and acetylene or hydrogen fuel gas.

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